

Installation Guide for ACC-CKM on Gaggia Classic

Version 1.0 (June 25, 2026)

Items

The ACC-CKM mounting bracket includes:

- 1 Coffee Kit Mounting Bracket
- 2 sets of M4 screws with nuts and washers
- 2 pieces of double-sided mounting tape



Figure 1. Items that come with the ACC-CKM mounting bracket.

Installation Steps

Before installing the mounting bracket, remove the lid and the funnel from the Gaggia Classic.

1. **Identify the correct orientation.** The mounting bracket is symmetrical about the hinge axis. But one side of the hinge has a 3 mm socket cap screw for torque adjustment and the other side doesn't. Orient the bracket so that the socket head screw faces the direction that is easier to access.
2. **Position the bracket.** Each plate has three through-holes along its centerline. The spacing between these holes matches the spacing of the slots on the back panel on the Gaggia Classic. Position the bracket so that the top edge of the hinge is flush with the top edge of the Gaggia Classic (Figure 2). You may also position the bracket slightly higher or lower to suit your preference.
3. **Install the screws.** Use the two outer holes for the mounting screws. Install the washers and nuts from inside the Gaggia machine, as shown in Figure 3.



Figure 2. Position the bracket with the hinge flush with the top of the Gaggia machine.

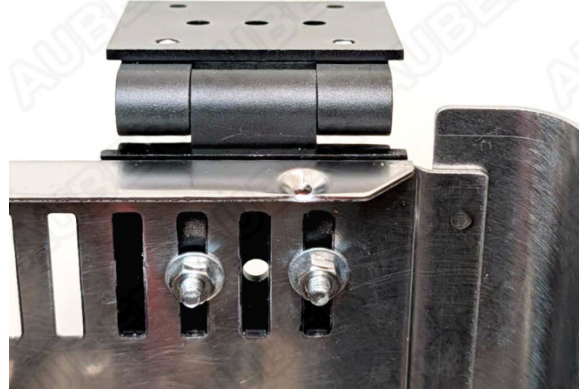


Figure 3. Install the washers and nuts from inside the machine.

4. **Add double-sided tape to the top plate.** To ensure good adhesion, make sure the top plate is clean and dry. Then remove the top layer of the protective film.



Figure 4. Apply double-sided tape to the top plate.

5. **Place the controller box on the bracket.** Clean the bottom of the controller box and make sure it is clean and dry. Carefully align the front panel of the controller box with the front edge of the top plate of the mounting bracket. Also align their centerlines, then press the controller box firmly onto the top plate.



Figure 5. Front and rear view of the controller box mounted on the bracket.

(End)

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